Ducon Repair Mortar

TECHNICAL DATA SHEET (TDS)



Single Component polymer modified repair mortar for concrete.

DESCRIPTION

Repair Mortar is a one part, polymer modified, cementitious thin fairing coat repair mortar for concrete surfaces, plaster, etc.

USES

Repair Mortar is used to cover minor surface defects on concrete, plaster, mortar and stone masonry. As a cosmetic repair material it is used to eliminate small defects, pin holes and surface blemishes. It is suitable for small repairs to precast concrete elements, columns, beams and fair faced concrete.

ADVANTAGES

- Precision made, consistent results.
- Requires only the addition of mixing water.
- Shrinkage compensating.
- Excellent adhesion to concrete.
- Flexible.
- Smooth, easily produces finished.
- Low permeability.
- Excellent resistance to freeze / thaw action and carbonation
- Ingress of water borne salts, such as chloride and atmospheric / chemical attack.
- Subsequent paint coats can be applied with greater economy.

TYPICAL PROPERTIES at 25°C with W/P ratio at 0.24

PROPERTY	TEST METHOD	VALUE
Component	-	Single
Form	-	Powder
Colour	-	Grey
Fresh Wet Density	BSEN 12350-6	1.90 kg/ltr +/- 0.05
Working Time	-	30 mins
Compressive Strength	ASTM C109	45 N/mm ² at 28 days
Bond Strength	ASTM D4541	>1.5 N/mm² at 28 days
Flexural Strength	BS 6319-3	6 N/mm ² at 28 days
Water Absorption (ISAT)	BS 1881-208	< 0.01 ml/m ² /sec at 2 hrs
Drying Shrinkage	ASTM C 157	< 500 microstain at 28 days

SURFACE PREPARTION

Ensure that surface is clean, free from laitance, traces of curing compounds, shuttering oil, grease, etc., which may hamper bond properties, No loose particles should be present. The surface

Statement of Responsibility (Disclaimer)

The technical information and application advise are based on present state of our best scientific and practical knowledge. As the information herein of a general nature, no assumption can be made as to a products suitability for a particular use or application and no warranty as to its accuracy, reliability or completeness either expressed or implied is given other than those required by law. The user is responsible for checking the suitability of products for their intended use.

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must be saturated with water thoroughly for at least 2-4 hours

before application of Repair Mortar.

MIXING Use 5 to 6 ltrs of water for every 25 kg bag depending on

consistency required. Mix using a slow speed heavy duty drill machine fitted with a paddle. Mix for approximately 3 minutes till a uniform mixed consistency is obtained. Part mixing can be adopted provided correct water to powder ratio is maintained.

APPLICATION Mixed material is applied on the prepared surface using a steel

trowel. It should be worked well into the pin holes and surfaces blemishes. It should be allowed to set partially before final finishing with sponge steel trowel. Water can be sprinkled on the

applied material before final trowel or sponging.

APPLICATION THICKNESS 1 mm up to 5 mm can be applied in one layer

PACK SIZE 25 kg bag

YIELD 16 ltr/25 kg bag with 6 ltr water addition

COVERAGE 16 m²/25 kg bag at 1 mm thickness

LIMITATIONS Setting time and strength gain will be affected by ambient

conditions. Maximum thickness in single layer should not be more than 5 mm. Not to be applied if there is running water $\,$

during application or before setting of material.

GENERAL INFORMATION Shelf Life 12 month from date of manufacture when

stored under warehouse conditions in original unopened packing. Extreme temperature /

humidity may reduce shelf life.

Clean all equipment's and tools with water

immediately after use

HEALTH and SAFETY PPE's Gloves, goggles and suitable mask must be

worn.

Precautions Contact with skin, eyes , etc. Must be avoided.

Cleaning Regarded as non-hazardous for transportation.

Disposal Do not reuse bags

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